



CERTIFICATE OF ACCREDITATION

The ANSI National Accreditation Board

Hereby attests that

Global Instrumentation Services, LLC

400 N Sam Houston Pkwy E, Suite 500
Houston, TX 77060

Fulfills the requirements of

ISO/IEC 17025:2017

In the field of

CALIBRATION

This certificate is valid only when accompanied by a current scope of accreditation document.
The current scope of accreditation can be verified at www.anab.org.

Jason Stine, Vice President

Expiry Date: 10 September 2027

Certificate Number: L2268



This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017.
This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory
quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).

SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

Global Instrumentation Services, LLC

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Houston, TX 77060

Gavin Lewis

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CALIBRATION

ISO/IEC 17025 Accreditation Granted: **10 September 2024**

Certificate Number: **L2268**

Certificate Expiry Date: **10 September 2027**

Chemical Quantities

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
pH Meters ³	4.01 pH 7 pH 10 pH	0.018 pH 0.018 pH 0.018 pH	Comparison to Aqueous pH Buffer Solutions

Electrical – DC/Low Frequency

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Thermocouple Millivolt Simulation	Type K		Electrical Simulation using Process Calibrator
	(-230 to -100) °C	0.7 °C	
	(-100 to 1 050) °C	0.3 °C	
	(1 050 to 1 371) °C	0.4 °C	
	Type J		
	(-200 to -180) °C	0.4 °C	
	(-180 to -50) °C	0.3 °C	
	(-50 to 500) °C	0.2 °C	
	(500 to 1 200) °C	0.3 °C	
	Type T		
	(-260 to -200) °C	1.2 °C	
	(-200 to -50) °C	0.6 °C	
	(-50 to 0) °C	0.3 °C	
	(0 to 400) °C	0.2 °C	
	Type E		
	(-240 to -200) °C	0.5 °C	
	(-200 to -100) °C	0.3 °C	
	(-100 to 850) °C	0.2 °C	
	(850 to 1 000) °C	0.3 °C	

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Electrical – DC/Low Frequency

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Thermocouple Millivolt Simulation	Type R		Electrical Simulation using Process Calibrator
	(-18 to 250) °C	1.5 °C	
	(250 to 750) °C	0.9 °C	
	(750 to 1 600) °C	0.8 °C	
	(1 600 to 1 768) °C	0.9 °C	
	Type S		
	(-18 to 100) °C	1.5 °C	
	(100 to 400) °C	1.1 °C	
	(400 to 1 700) °C	0.9 °C	
	(1 700 to 1 768) °C	1 °C	
	Type B		
	(316 to 550) °C	2.2 °C	
	(550 to 900) °C	1.5 °C	
	(900 to 1 150) °C	1.1 °C	
	(1 150 to 1 820) °C	1 °C	
	Type N		
	(-230 to -180) °C	1.2 °C	
	(-180 to -50) °C	0.6 °C	
	(-50 to 1 100) °C	0.3 °C	
	(1 100 to 1 300) °C	0.4 °C	
	Type C		
	(-1 to 1 500) °C	0.6 °C	
	(1 500 to 1 900) °C	0.7 °C	
	(1 900 to 2 100) °C	0.8 °C	
	(2 100 to 2 320) °C	1.1 °C	

Length – Dimensional Metrology

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Pins / Plugs	Up to 1 in	31 µin	Comparison to Supermicrometer
	(0 to 1) in	56 µin	Comparison to Digital Micrometer

Length – Dimensional Metrology

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Rods (length)	(0.1 to 1) in (1 to 2) in (2 to 4) in (4 to 6) in (6 to 8) in (8 to 10) in (10 to 12) in (12 to 14) in (14 to 16) in (16 to 18) in (18 to 20) in (20 to 22) in (22 to 24) in	31 μ in 34 μ in 40 μ in 53 μ in 65 μ in 77 μ in 90 μ in 100 μ in 120 μ in 130 μ in 140 μ in 160 μ in 170 μ in	Comparison to Supermicrometer
Rods (length)	(0 to 1) in	56 μ in	Comparison to Digital Micrometer
Shims	Up to 1 in	31 μ in	Comparison to Supermicrometer
	(0 to 1) in	56 μ in	Comparison to Digital Micrometer
	(1 to 6) in	450 μ in	Comparison to Digital Caliper
Cutting Dies Length	Up to 12 in	450 μ in	Comparison to Digital Caliper
Cutting Dies Length Diameter Radius Angle	(0 to 25) mm (0 to 25) mm (0 to 0.5) mm (0 to 90) °	0.008 mm 0.008 mm 0.008 mm 0.06 °	Comparison to Optical Measuring System
Roll Mills Cylinder Gap	(0 to 1) in	350 μ in	Comparison to Gage Blocks
Blocking Testers	(0 to 25) mm	0.01 mm	ASTM D3354 Caliper
Brittleness Testers	(0 to 25) mm	0.01 mm	ASTM D746 Caliper
HDT and VICAT Testers	(0 to 1) mm	1 μ m	ASTM D648 / D1525 ISO 75 Gage Blocks

Length – Dimensional Metrology

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
HDT and VICAT Testers	(0 to 25) mm	2 μ m	ASTM D648 / D1525 ISO 75 Micrometer
Impact Testers and Notchers			ASTM D256, ASTM D6110, ASTM E23, ISO 13802, ISO 179, ISO 180 Caliper, Optical Measuring System
Length Radius Angle	(0 to 300) mm (0 to 0.5) mm (0 to 90) °	0.008 mm 0.008 mm 0.06 °	
Melt Flow Indexers Capillary Rheometer Piston Dimensions	(0 to 25) mm	2 μ m	ASTM D1238, ISO 1133-1 ISO 1133-2, ASTM D3835 Micrometer
Tear Testers	(0 to 25) mm	0.008 mm	ASTM D1922 Caliper
Liquid Limit Devices, (LLD) Wear of Base Wear of Cup Wear of Cup Hanger Height of Drop	(0 to 10) mm (0 to 0.1) mm (0 to 3) mm (9 to 11) mm	0.06 mm 0.01 mm 0.06 mm 0.06 mm	ASTM D4318 Micrometer Calipers Metric Gage Blocks Gage Blocks
Melt Flow Indexers Bores	(9 to 16) mm	2 μ m	ASTM D1238, ISO 1133-1 ISO 1133-2, Bore Gage
Capillary Rheometer Bores	(9 to 16) mm	2 μ m	ASTM D3835 Bore Gage
Calipers	(0 to 12) in (12 to 18) in (18 to 24) in (24 to 48) in	100 μ in 320 μ in 390 μ in 560 μ in	Comparison to Gage Blocks Gage Rods
Outside Micrometers ² Length Flatness Parallelism	(0 to 2) in To 1 inD To 0.25 inD	21 μ in 8 μ in 21 μ in	ASME B89.1.13 or ASTM D5947 Gage Blocks, Optical Flats
Digital and Dial Indicators	(0 to 1) in (0 to 25) mm	31 μ in 0.000 8 mm	Comparison to Supermicrometer
	(0 to 4) in (0 to 100) mm	49 μ in 0.001 2 mm	Comparison to Gage Blocks
Force Testing Machines Crosshead Travel	(0 to 8) in	330 μ in	ASTM E2309 Caliper Fixture

Length – Dimensional Metrology

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Extensometers	(0 to 12) in	35 μ in	ASTM E83, ISO 9513 Extensometer Calibrator
Brinell Microscopes	(0 to 25) mm	0.008 mm	Comparison to Stage Micrometer

Mass and Mass Related

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Ovens, Furnaces, Freezers Air Exchanges	(0 to 500) Air changes per hour	3 Air changes per hour	ASTM D3012, E145, D5374 ISO 188, IEC 60216-4 Ammeter, Anemometer
Air Flow	(10 to 500) fpm	5 fpm	
Compression Presses Force	(1 000 to 60 000) lbf (12 000 to 600 000) lbf	22 lbf 360 lbf	ASTM D4703, ASTM E4 Load Cell
Capillary Rheometers Force	(200 to 10 000) lbf	0.84 lbf	ASTM D3835 Load Cell
Force Testing Machines	(0 to 2.5) N (2.5 to 45) N (0 to 300) lbf	0.58 mN 4.2 mN 0.003 lbf	ASTM E4, ISO 7500 Class 1 Weights Class F Weights
Force Indicating Devices (Compression)	(5 to 60) lbf (60 to 300) lbf (50 to 2 000) lbf (200 to 10 000) lbf (500 to 25 000) lbf (1 000 to 60 000) lbf (9268 to 300 000) lbf (12 000 to 600 000) lbf	0.08 lbf 0.14 lbf 0.35 lbf 0.84 lbf 2.3 lbf 22 lbf 99 lbf 210 lbf	ASTM E4, ISO 7500 using Load Cell
Force Indicating Devices (Tension)	(5 to 60) lbf (60 to 300) lbf	0.07 lbf 0.14 lbf	ASTM E4, ISO 7500-1 using Load Cell
Force Indicating Devices (Tension)	(50 to 2 000) lbf (200 to 10 000) lbf (500 to 25 000) lbf (1 919 to 60 000) lbf	0.30 lbf 0.47 lbf 2.8 lbf 8.4 lbf	ASTM E4, ISO 7500-1 using Load Cell
Plastic Thickness Gages and Micrometers	(5 to 900) kPa	1.8 kPa	ASTM D5947 Load Cell

Mass and Mass Related

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Durometers Direct Verification Spring Force Types A, B, E, & O Types C, D, & DO Type M Type OO, OOO, & OOO-S	(0.5 to 9) N (4 to 45) N (0.3 to 0.8) N (0.1 to 2) N	0.001 2 N 0.005 N 0.001 2 N 0.001 2 N	ASTM D2240 Load Cells
Durometer Indenters Length, Diameter, Radius Angle	(0 to 25) mm (0 to 0.5) mm (0 to 90) °	0.008 mm 0.008 mm 0.06 °	ASTM D2240 Optical Measuring System
Rockwell Hardness Testers	HRA (>70) HRA (≥70 to <80) HRA (≥80) HRA HRBW (>60) HRBW (≥60 to <88) HRBW (≥88) HRBW HRC (<35) HRC (≥35 to <60) HRC (≥60) HRC HREW (<84) HREW (≥80 to <93) HREW (≥ 93) HREW HRMW (<92) HRMW (≥92 to < 120) 1HRMW (≥120) HRMW	0.32 HRA 0.24 HRA 0.24 HRA 0.38 HRBW 0.4 HRBW 0.42 HRBW 0.42 HRC 0.37 HRC 0.35 HRC 0.39 HREW 0.23 HREW 0.52 HREW 0.59 HRMW 0.45 HRMW 0.45 HRMW	Indirect Verification per ASTM E18 using Hardness Test Blocks

Mass and Mass Related

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Rockwell Hardness Testers	HRRW (< 115) HRRW (≥115 to < 120) HRRW (≥120) HRRW HR15N (<78) HR15N (≥78 to <90) HR15N (≥90) HR15N HR15TW (<81) HR15TW (≥81 to <87) HR15TW (≥87) HR15TW HR30N (<55) HR30TN (≥55 to <77) HR30TN (≥77) HR30TN HR30TW (<57) HR30TW (≥57 to <70) HR30TW (≥70) HR30TW	0.38 HRRW 0.37 HRRW 0.37 HRRW 0.45 HR15N 0.45 HR15N 0.54 HR15N 0.32 HR15TW 0.32 HR15TW 0.45 HR15TW 0.37 HR30N 0.29 HR30N 0.28 HR30N 0.58 HR30TW 0.3 HR30TW 0.29 HR30TW	Indirect Verification per ASTM E18 using Hardness Test Blocks
Impact Testers	(0 to 8) kg	0.17 g	ASTM D256, ASTM D6110, ISO 13802, ISO179, ISO 180 Balance
Brinell Hardness Testers	(500, 750, 1 500, 2 000, and 3 000) kgf	2.5 kgf	Direct Verification per ASTM E10 using ASTM E74 Load Cell
Verification of Test Force	10 mm 5 mm	0.002 mm 0.002 mm	
Verification of Indenter Diameter	(1 to 7) mm	0.025 mm	Indirect Verification per ASTM E10
Brinell Hardness Testers	> 100 HV0.05 > 600 HV 0.2 >600 HV 0.5 >600 HV 1 (240 to 600) HV 5 <240 HV 10	6.4 HV 17 HV 15 HV 9.3 HV 3. HV 2.3 HV	ASTM E92 Indirect Verification
Vickers Hardness Testers			

Mass and Mass Related

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Knoop Hardness Testers	>650 HK 0.2 (250 to 650) HK 0.5 <250 HK 1	18 HK 16 HK 8.8 HK	ASTM E92 Indirect Verification
Melt Flow Indexers	(0 to 8) kg (8 to 14) kg	0.17 g 5 g	ASTM D1238, ISO 1133-1 ISO 1133-2, Balances
HDT and VICAT Testers	(0 to 8) kg	0.17 g	ASTM D648 / D1525 ISO 75, Balance
Pressure Gages & Transducers	(-28 to 0) inHg (0.01 to 100) psig (100 to 500) psig (500 to 3 000) psig (3 000 to 10 000) psig (10 000 to 20 000) psig (20 000 to 60 000) psig	0.018 inHg 0.034 psi 0.3 psi 0.79 psi 5 psi 12 psi 70 psi	Comparison to Pressure Module
Torque Wrenches	(4 to 50) lbf·in (50 to 400) lbf·in (400 to 1 000) lbf·in (50 to 250) lbf·ft (250 to 600) lbf·ft	0.25 lbf·in 1.2 lbf·in 30 lbf·in 0.8 lbf·ft 1.8 lbf·ft	Comparison to Torque Cells
Weighing Systems (0.001 mg resolution)	(1 to 10) mg (10 to 500) mg (1 000 to 5 000) mg	0.002 mg 0.005 mg 0.013 mg	ASTM E617 Class 00 & Class 1 weights and NIST Handbook 44 utilized for the calibration of the weighing system.
Weighing Systems (0.01 mg resolution)	(1 to 500) mg (1 to 5) g (10 to 50) g (50 to 100) g (100 to 200) g	0.013 mg 0.014 mg 0.026 mg 0.061 mg 0.1 mg	ASTM E617 Class 00 & Class 1 weights and NIST Handbook 44 utilized for the calibration of the weighing system.
Weighing Systems (0.1 mg resolution)	1 mg to 5 g (50 to 100) g (100 to 200) g (200 to 500) g	0.06 mg 0.08 mg 0.1 mg 1.4 mg	
Weighing Systems (0.001 g resolution)	1 mg to 200 g (200 to 500) g (500 to 1 000) g (1 000 to 2 000) g (2 000 to 4 000) g	0.6 mg 1.5 mg 3 mg 6 mg 11 mg	

Mass and Mass Related

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Weighing Systems (0.01 g resolution)	10 mg to 1 kg (1 to 30) kg	0.01 g 0.02 g	ASTM E617 Class 1 weights and NIST Handbook 44 utilized for the calibration of the weighing system.
Weighing Systems (0.1 g resolution)	500 mg to 30 kg	0.06 g	
Weighing Systems (1 g resolution)	1g to 30 kg	0.6 g	Class 1 and Class 4 weights
Weighing Systems (0.01 lb resolution)	(1 to 300) lb	0.01 lb	NIST Class F weights and NIST Handbook 44 utilized for the calibration of the weighing system.
Weighing Systems (0.1 lb resolution)	(1 to 300) lb	0.06 lb	
Moisture Analyzers	(1 to 500) g	0.3 mg	Comparison to Class 1 Masses
Thermogravimetric Analyzers (TGA) Weighing System	(1 to 1 000) mg	0.06 mg	ASTM E2040, ISO 11358 Class 1 Weights
Viscometers	(0 to 100) cP	0.71 cP	ASTM D2196 Section 6 Viscosity Standards
	(100 to 500) cP	1.7 cP	
	(500 to 1 000) cP	3.1 cP	
	(1 000 to 2 500) cP	10 cP	
	(2 500 to 5 000) cP	20 cP	
	(10 000 to 35 000) cP	160 cP	
	(35 000 to 60 000) cP	280 cP	
Dynamic Mechanical Analyzer (DMA) Torque	(0 to 1 000) grf·cm	0.32 grf·cm	ASTM D5279, E1867 Class 1 Weights
Pipettes	(1 to 10) µL	0.1 µL	Gravimetric method, ISO 8655-6
	(10 to 50) µL	0.11 µL	
	(50 to 100) µL	0.33 µL	
	(100 to 500) µL	0.51 µL	
	(500 to 1 000) µL	2.4 µL	
	(1 000 to 5 000) µL	5.8 µL	
	(5 000 to 10 000) µL	15 µL	
	(10 000 to 20 000) µL	29 µL	

Photometry and Radiometry

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Infrared Spectrophotometer (FTIR) Wavenumber	(540 to 3 125) cm ⁻¹	See Certificate SRM 1921b	ASTM E131 SRM 1921b
Gloss Meters 20 Degrees 60 Degrees 85 Degrees	(0 to 100) SGU	0.61 SGU 0.61 SGU 0.72 SGU	ASTM D523 Tri Gloss Tile

Thermodynamic

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Humidity	(10 to 90) %RH	1.8 %RH	Comparison to Hygrometer
Temperature Measure	(-196 to 0) °C (0 to 420) °C (420 to 660) °C	0.04 °C 0.05 °C 0.06 °C	Comparison to RTD Probe and Meter
Microwave Furnaces	(15 to 100) °C	0.04 °C	ASTM F1317 RTD Probe and Meter
Radiation (Infrared) Thermometers	35 °C 100 °C 200 °C 350 °C 500 °C	0.39 °C 0.52 °C 0.81 °C 1.5 °C 2.4 °C	Comparison to Blackbody Source (Flat Plate) $\epsilon = 0.95, \lambda = (8 \text{ to } 14) \mu\text{m}$
HDT and VICAT Testers	(0 to 420) °C (420 to 660) °C	0.05 °C 0.06 °C	ASTM D648 / D1525 ISO 75 RTD Probe and Meter
Melt Flow Indexers	(20 to 420) °C (420 to 660) °C	0.05 °C 0.06 °C	ASTM D1238, ISO 1133-1, ISO 1133-2 RTD Probe and Meter
Brittleness Testers	(-196 to 0) °C (0 to 100) °C	0.04 °C 0.05 °C	ASTM D746 RTD Probe and Meter
Capillary Rheometer	(20 to 420) °C (420 to 660) °C	0.05 °C 0.06 °C	ASTM D3835 RTD Probe and Meter
Moisture Analyzers	(50 to 200) °C	0.26 °C	Comparison to Digital Thermometer
Roll Mills	(20 to 400) °C	0.51 °C	
Extruders	(20 to 400) °C	0.36 °C	

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Thermodynamic

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Viscometers	(50 to 300) °C	0.04 °C	ASTM D2196 RTD Probe and Meter
Injection Molders	(20 to 400) °C	0.36 °C	Comparison to Digital Thermometer
Compression Press	(50 to 400) °C	0.26 °C	ASTM D4703 Digital Thermometer
Ovens, Furnaces, Freezers Temperature	(-100 to 1 370) °C	0.5 °C	ASTM D3012, E145, ISO 188, IEC 60216-4 Datalogger
Thermocouples	Type J (-40 to 660) °C	0.4 °C	ASTM E220 Dry Block Tester Digital Thermometer
	Type K (-40 to 660) °C	0.5 °C	
	Type T (-40 to 660) °C	0.4 °C	
Differential Scanning Calorimeters (DSC) Temperature Heat Flow	(0 to 500) °C 28.51 J/g	0.12 °C 0.24 J/g	ASTM D3895, E967, E968, ISO 11357-1 Indium (SRM 2232) Tin (LGC 2609)
Thermogravimetric Analyzers (TGA) Curie Temperature	(20 to 1 000) °C	0.53 °C	ASTM E1582, E2040, ISO 11358 Alumel and Nickel Curie Standards
Thermomechanical Analyzer (TMA)			
Temperature	(20 to 500) °C	0.35 °C	ASTM E1363, E2113, ISO 11359-1, -2, -3 Indium (SRM 2232); Tin
Coefficient of Thermal Expansion	(293 to 680) K ⁻¹	0.09 µK ⁻¹	Stainless Steel (SRM 738)
Dynamic Mechanical Analyzer (DMA) Temperature	(-100 to 500) °C	0.09 °C	ASTM D5279, E1867 RTD Meter and Probe

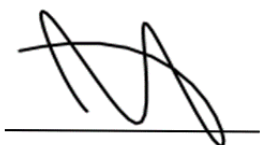
Time and Frequency

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Injection Molders Screw Speed	(0 to 200) rpm	0.17 rpm	Comparison to Tachometer
Extruders Screw Speed	(0 to 200) rpm	0.17 rpm	Comparison to Tachometer
Roll Mills Rotational Speed	(0 to 100) rpm	0.17 rpm	Comparison to Tachometer
Viscometers Rotational Speed	(0 to 100) rpm	0.13 rpm	Comparison to Tachometer
Force Testing Machines Crosshead Speed	Up to 20 in/min	0.004 in/min	ASTM E2658 Stopwatch
Timers and Stopwatches	(0 to 12) hours	0.038 s	NIST SP-960 Totalize Method Stopwatch
Blocking Testers	(0 to 10) min	0.03 s	ASTM D3354 Stopwatch
Microwave Furnaces	(0 to 10) min	0.03 s	ASTM F1317 Stopwatch
Compression Press	(0 to 10) min	0.03 s	ASTM D4703 Stopwatch
HDT and VICAT Testers	(0 to 10) min	0.03 s	ASTM D648 / D1525 Stopwatch
Impact Tester	(0 to 10) min	0.03 s	ASTM D256, ASTM D6110, ISO 13802, ISO179, ISO 180 Stopwatch

Calibration and Measurement Capability (CMC) is expressed in terms of the measurement parameter, measurement range, expanded uncertainty of measurement and reference standard, method, and/or equipment. The expanded uncertainty of measurement is expressed as the standard uncertainty of the measurement multiplied by a coverage factor of 2 ($k=2$), corresponding to a confidence level of approximately 95%.

Notes:

- On-site calibration service is available for this parameter, since on-site conditions are typically more variable than those in the laboratory, larger measurement uncertainties are expected on-site than what is reported on the accredited scope.
- D = diameter in inches.
- The nominal values listed are approximate.



Jason Stine, Vice President

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